

SPECIFICATION NOTES:

ALL P.V.C. PIPE SHALL MEET OR EXCEED ASTM D 1784 AND ASTM D 2241. AASHTO M 278, CLASS PF 50, P.V.C., SDR- 26: ASTM D 3034, TYPE PSM P.V.C. SEWER PIPE, SDR 26 ASTM 758, SMOOTH WALL P.V.C., TYPE PS 46. ALL SANITARY CONNECTIONS LESS THAN 10" DIAMETER SHALL BE SCH 40 AND CLEANED WITH PROPER PRIMER AS DEFINED IN THE RESPECTIVE ASTM SPECIFICATION FOR SOLVENT JOINTS AND ALL JOINTS SHALL BE SOLVENT CEMENTED JOINTS WITH PROPER ASTM APPROVED CEMENTS. ALL SANITARY CONNECTIONS 10" DIAMETER OR GREATER SHALL BE SDR-26 OR GREATER WITH COMPRESSION FITTINGS MEETING ASTM STANDARDS. ALL MAINLINE SANITARY SEWERS SHALL BE VITRIFIED CLAY PIPE (VCP) UNLESS APPROVED BY CITY ENGINEER TO SUBSTITUTE PVC. SANITARY MAINS CONSTRUCTED OF PVC MATERIALS SHALL BE SDR-26 OR GREATER.

STORM DRAIN ONLY

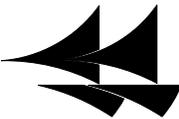
SDR-35 MAY BE SPECIFIED FOR CITY CB RUNS ONLY, AT THE DISCRETION OF THE CITY PROJECT ENGINEER ALL STORM DRAIN MAIN LINES SHALL BE REINFORCED CONCRETE MATERIALS WHERE POSSIBLE. PVC STORM DRAINS SHALL BE PRE APPROVED BY THE SEWER MAINTENANCE ENGINEER.

ALL DIMENSIONS BELOW ARE VARIABLE BY MANUFACTURER
ALL PVC SHALL BE CONSTRUCTED FROM NEW MATERIALS

NOMINAL PIPE SIZE	P.V.C. PIPING SYSTEM O.D.	AVERAGE I.D.			WALL THICKNESS			WEIGHT			MAX W.P. (PSI)		
		40	80	SDR 26	40	80	SDR 26	40	80	SDR 26	40	80	SDR 26
4"	4.500	3.998	3.786	4.134	0.237	0.337	0.173	2.006	2.782	1.569	220	320	160
5"	5.563	5.017	4.767	5.108	0.258	0.375	0.214	2.726	3.867	2.411	190	290	160
6"	6.625	6.031	5.709	6.084	0.280	0.432	0.255	3.535	5.313	3.414	180	280	160
8"	8.625	7.943	7.565	7.921	0.322	0.500	0.332	5.305	8.058	5.784	160	250	160
10"	10.750	9.976	9.492	9.874	0.365	0.593	0.413	7.532	11.956	8.971	140	230	160
12"	12.750	11.890	11.294	11.711	0.406	0.687	0.490	9.949	16.437	12.620	130	230	160
14"	14.000	13.072	12.410	12.860	0.437	0.750	0.538	11.810	19.790	15.205	130	220	160
16"	16.000	14.940	14.214	14.696	0.500	0.843	0.615	15.416	25.430	19.877	130	220	160
18"	18.000	16.809	6.014	16.533	0.562	0.937	0.692	20.112	31.830	25.156	130	220	160
20"	20.000	18.743	17.814	18.370	0.593	1.031	0.769	23.624	40.091	31.057	120	220	160
24"	24.000	22.544	21.418	22.043	0.687	1.218	0.923	32.873	56.882	44.744	120	210	160

DIMENSIONS ARE IN INCHES.
WEIGHTS ARE IN POUNDS PER FT.
MINIMUM COVER ON PIPE IS 18", LESS THAN 18" USE DUCTILE IRON PIPE CLASS 52 OR EQUIVELANT.
ALTERNATE PIPE MATERIAL FOR MAINLINE CONSTRUCTION.

MNDOT SPEC. REF. 3245
NOT TO SCALE

	MINNEAPOLIS DEPARTMENT OF PUBLIC WORKS		PVC PIPE STANDARDS	STANDARD PLATE NO. SEWR-4015
	DRAWN: DCD	DATE: 12/02		
	APPROVED: HRS	DATE: 12/06		